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ZHU XING 铸星

Vijay
equipments

二十七年只做一件事·做真正好用的造型机
27 Years, Focused on One Thing — Making Molding Machines That Truly Work



DIRECTORY

企业篇

- 01 企业简介
Corporate Profile
- 03 企业发展历程
Milestones
- 05 企业资质
Enterprise Qualification
- 08 我们的优势
Our Advantages

产品篇

- 09 产品优势
Product Advantages
- 10 供应商
Suppliers
- 11 FCMA 双工位
垂直射砂水平分型造型机
FCMA Two-Station Vertical Sand Shooting
Horizontal Parting Molding Machine
- 13 AMF 垂直射砂造型机
AMF Series Flaskless Molding Machine
- 15 Z42X 上下射砂造型机
Z42X Top & Under Aeration Sand Filling
Molding Machine
- 17 Z42 水平分型造型机
Z42 Series Flaskless Molding Machine
- 19 FBO 垂直射砂造型机
FBO Flaskless Molding Machine
- 21 自动化浇注线
Flaskless Molding line
- 23 智能打磨机
Intelligent Grinder

客户篇

- 25 我们的服务
Our Services
- 27 客户分布
Client Distribution

企业简介 Corporate Profile

广州铸星机械有限公司是一家专注于铸造企业提供高端铸造设备的高新技术企业，成立于1998年，总部位于广东省广州市，有广州、清远、武汉三个基地，总面积十余万平方米。

Guangzhou Zhuxing Machinery Co., Ltd. is a high-tech enterprise specializing in providing high-end casting equipment for foundry enterprises. Established in 1998 and headquartered in Guangzhou, Guangdong Province, the company has three bases in Guangzhou, Qingyuan, and Wuhan, covering a total area of over 100,000 square meters.



01 高新企业 High-tech enterprises

铸星从事铸造设备研发、生产、销售以及技术服务。是国家高新技术企业、专精特新企业、中国铸造协会理事单位、智能铸造培训教育基地，拥有数百项铸造设备相关专利。
Zhuxing is engaged in the research and development, production, sales, and technical services of casting equipment. It is a national high-tech enterprise, a specialized and sophisticated enterprise, a council member of the China Foundry Association, and an intelligent casting training and education base, holding hundreds of patents related to casting equipment.

03 岗前培训 Pre-job training

公司不仅为用户提供免费的现场技术培训，还在行业首创集中培训模式，在铸星总部(中国铸协智能铸造培训基地)免费为用户培训既会操作设备，还会保养、维护设备的高端技术人才。
The company not only offers free on-site technical training for users but also pioneered a centralized training model in the industry. At Zhuxing headquarters (China Foundry Association Intelligent Casting Training Base), users are trained for free to become high-end technical talents proficient in both operating and maintaining the equipment.

05 应用广泛 Wide application

铸星产品已广泛应用于汽配、泵阀、炉具、消防、机械配件、水暖等行业。
Zhuxing products are widely used in various industries such as automotive parts, pump valves, stoves, firefighting equipment, mechanical parts, and plumbing.

02 主要产品 Main products

公司主要产品有：FCMA双工位垂直射砂水平分型造型机、Z42X上下射砂造型机、FBO垂直射砂造型机、AMF垂直射砂造型机、Z42水平分型造型机、自动化浇注线、智能打磨机等产品。
The company's main products include: FCMA Two-Station Vertical Sand Shooting Horizontal Parting Molding Machine, Z42X Top & Under Aeration Sand Filling Molding Machine, FBO Flaskless Molding Machine, AMF Series Flaskless Molding Machine, Z42 Series Flaskless Molding Machine, Flaskless Molding Line, Intelligent Grinder and other products.

04 服务全球 Services Worldwide

不仅国内数千家铸造企业使用铸星产品，巴西、印度尼西亚、韩国、越南、泰国、孟加拉、埃及和中国台湾等国家及地区的铸造企业也大量采用铸星产品。
Thousands of domestic foundry enterprises use Zhuxing products, and they are also extensively adopted by foundry enterprises in countries and regions such as Brazil, Indonesia, South Korea, Vietnam, Thailand, Bangladesh, Egypt, and Taiwan.

06 免费设计 Free Design

公司为客户提供方案设计、技术工艺辅导。
The company provides customers with solution design and technical process guidance.

发展历程 Milestones

1998

广州铸星机械有限公司在广东省东莞市成立，推出F系列造型机，开启了铸星的发展之路。

Guangzhou Zhuxing Machinery Co.,Ltd. was established in Dongguan City, Guangdong Province, and launched the F series moulding machine, which opened the way of Casting Star's development.

公司搬迁至广州市，推出FD、TL等系列造型机，进一步提升了产品的多样性和技术水平。

The company relocated to Guangzhou and launched the FD and TL series of moulding machines, which further enhanced the product diversity and technology level.

2005

2010

推出Z42水平分型造型机，从生产机械化铸造设备迈向制造自动化铸造设备，企业发展实现重大突破。

Launched the Z42 Serise Flaskless moulding machine, from the production of mechanised casting equipment towards the manufacture of automated casting equipment, enterprise development to achieve a major breakthrough.

推出台车浇注线，使铸造车间自动化生产程度进一步提高。

Launched the trolley pouring line to further increase the degree of automated production in the foundry.

2014

2016

推出AMF系列造型机，在高端造型机领域打破国外垄断。

Launched AMF series moulding machine, breaking the foreign monopoly in the field of high-end moulding machine.

武汉、广清产业园两个生产基地建设工程相继开工。

The construction works of two production bases in Wuhan and Guangzhou-Qingyuan Industrial Park started one after another.

2019

2020

推出自动打磨机，解决铸造厂越来越突出的打磨难题。

Launched the Intelligent Grinder to solve the increasingly prominent grinding problems in foundries.

武汉、广清产业园两个生产基地建成投产。

Two production bases in Wuhan and Guangzhou-Qingyuan Industrial Park were completed and put into operation.

2021

2022

推出上下射砂造型机，丰富了造型机产品类别。

The launch of the Top&Under Aeration Sand Filling Molding Machine enriches the product range of moulding machines.

推出FBO造型机，开启了铸星成为世界一流铸造设备企业的新征程

The launch of FBO moulding machine opens a new journey for Foundry Star to become a world-class foundry equipment enterprise.

2023

2025

推出FCMA双工位造型机，铸星向国际高端铸造装备领域再迈坚实一步。

The launch of the FCMA two-station molding machine marked another solid step for Zhuxing toward the international high-end foundry equipment market.

企业资质 Enterprise Qualification

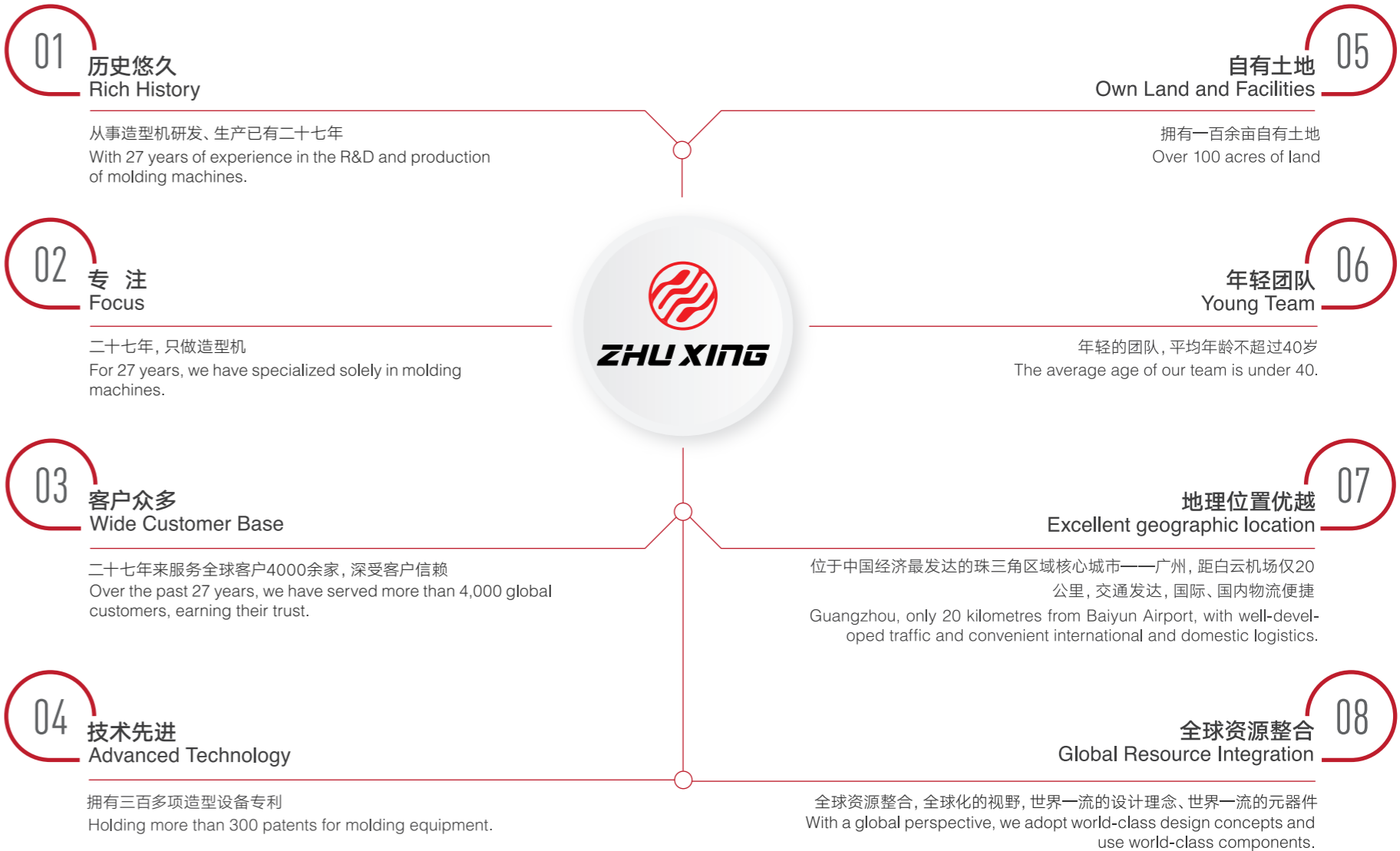
05 发明专利 Patents for inventions

358 实用新型专利 Utility model patents





我们的优势 Our Advantages



产品优势 Product Advantages



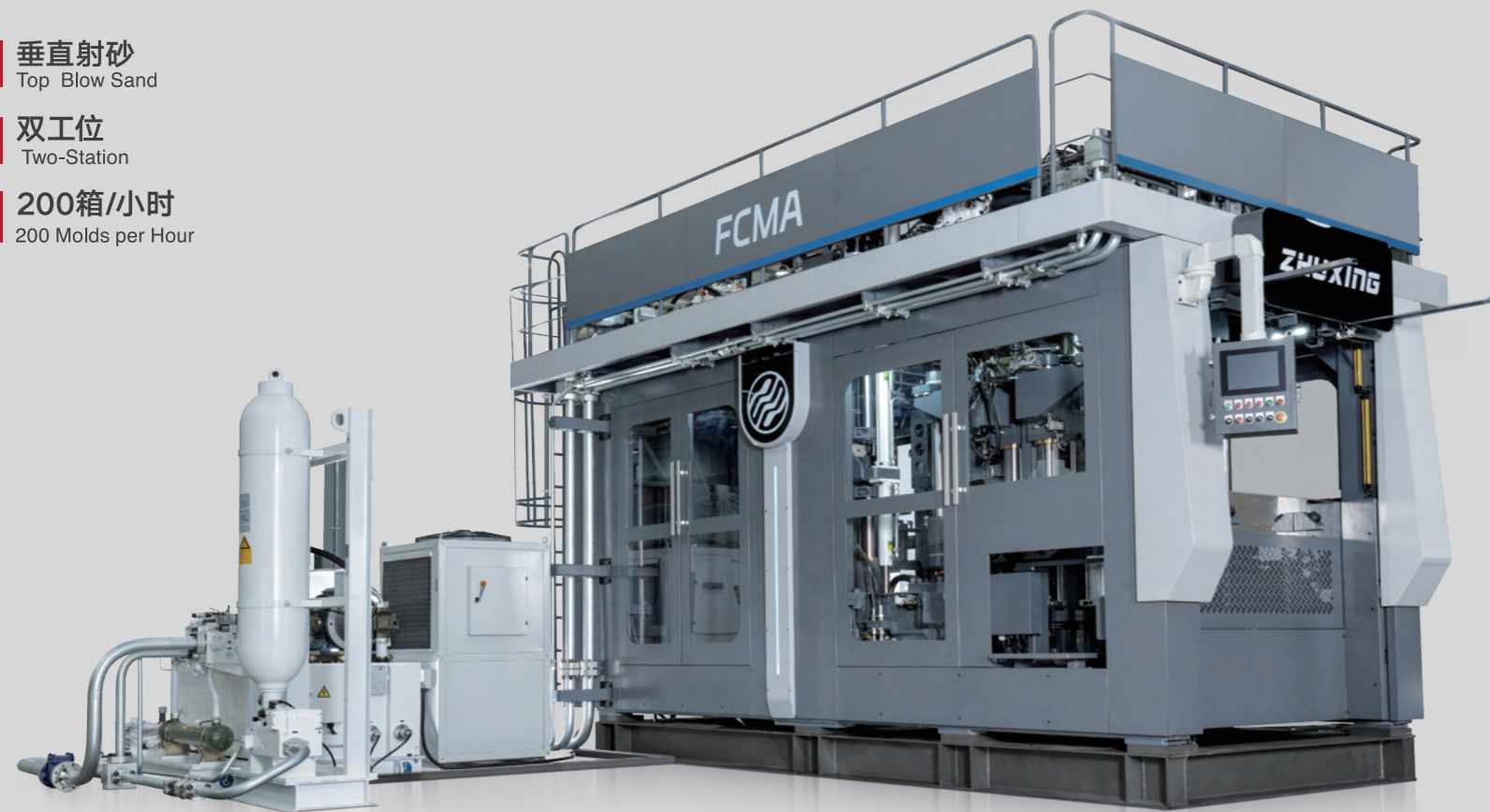
供应商 Suppliers



FCMA 双工位
垂直射砂水平分型造型机

FCMA Two-Station Vertical Sand Shooting Horizontal Parting Molding Machine

- 垂直射砂
Top Blow Sand
- 双工位
Two-Station
- 200箱/小时
200 Molds per Hour

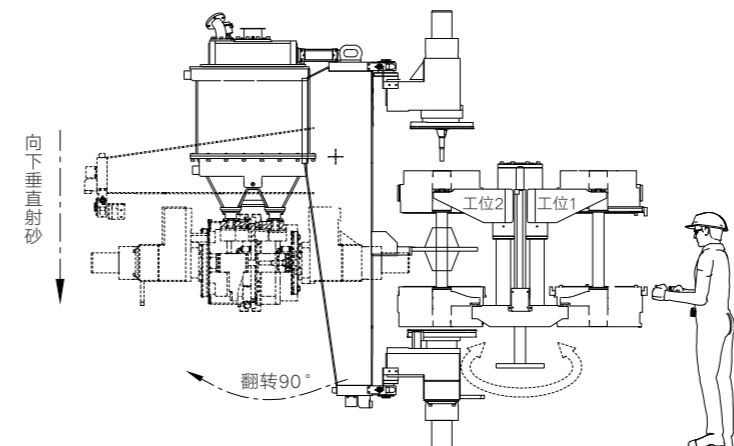


FCMA双工位垂直射砂水平分型造型机专为高效、稳定的自动造型而设计。设备采用双工位结构，造型周期内预留9秒下芯时间，结合气流加砂与中心导向技术，确保填砂均匀、定位精准。结构坚固，运行平稳，是现代铸造企业追求高产能与一致性生产的理想选择。

The FCMA Two-Station Vertical Sand Shooting Horizontal Parting Molding Machine is engineered for efficient and stable automatic molding. Its two-station structure provides 9 seconds for core setting within each molding cycle. Combined with aeration sand filling and a centered guiding system, it ensures uniform compaction and precise alignment. With a robust frame and reliable operation, FCMA is an ideal solution for modern foundries pursuing high productivity and consistent output.

技术特点 Technical Features

- 模板更换便捷，整机维护方便。
 - 射砂紧实、均匀，砂型质量稳定。
 - 每小时可造型200箱，生产节奏快。
 - 双工位结构，造型周期内预留9秒下芯时间。
 - 垂直射砂配合气流加砂技术，适应多种型砂。
 - 中心导杆对中，无需销套，结构耐用、精准对模。
 - 控制系统具备砂型高度反馈，压实更稳定、节省用砂。
 - 故障信息自动显示，快速判断位置与原因，便于维修。
- Quick pattern change and easy maintenance.
 - Compact and uniform sand shooting ensures stable mold quality.
 - Up to 200 molds per hour for high production efficiency.
 - Two-station design with 9 seconds reserved for core setting during each cycle.
 - Vertical sand shooting combined with aeration sand filling adapts to various molding sands.
 - Centered guide rod alignment without pins or bushings ensures durability and precision.
 - Mold height feedback system stabilizes compaction and reduces sand usage.
 - Fault codes are displayed automatically for quick diagnostics and easier troubleshooting.



型号和参数 Model & Specifications

型号 Model	FCMA-I	FCMA-II	FCMA-III
砂型尺寸(mm) Mold Size	500×400	550×450	700×600
	508×406	610×508	
	520×420		
砂型高度(mm) Mold Height	130~200	130~200	180~250
造型工艺 Molding Process	气流加砂+压实 Aeration sand fill + Squeeze		
造型速度 (含9秒下芯时间) Molding Speed (including 9 seconds for core set)	200 molds/hour (18 sec/mold)	200 molds/hour (18 sec/mold)	171 molds/hour (21 sec/mold)
*** 根据用户需求，砂箱尺寸可适当调整。 The size of the sand box can be adjusted appropriately according to the user's demand. 造型速度按照户外温度·气源·挤压压力等条件会变动。 The moulding speed varies according to the outdoor temperature, air supply and extrusion pressure.			

AMF 垂直射砂 水平分型造型机

AMF Series Flaskless Molding Machine

垂直射砂
Top Blow Sand

1.5工位
1.5 Stations

下箱旋出下芯
Rotate The Lower Box
To Set The Core

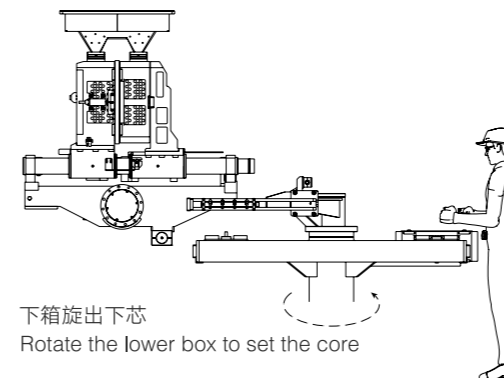
AMF系列造型机将垂直射砂和水平分型完美地结合在一起，更在造型机贴近铸造工艺方面有大的改进，使高品质铸件的生产得到更全面的保证。1.5工位，两个下箱，一个下芯，一个同时造型，不需等待，大大提高了生产效率。适用于阀体、箱体、水泵、轮毂等各类复杂产品。

The AMF Series Flaskless Molding Machine perfectly combines blow sand and horizontal parting, with significant improvements in molding machine proximity to casting processes, ensuring more comprehensive production of high-quality castings. Featuring a 1.5-station setup and two lower boxes, it allows continuous molding while inserting the lower core without the need for waiting, greatly enhancing production efficiency. This machine is suitable for complex products such as valve bodies, casings, water pumps, and wheel hubs.



技术特点 Technical Features

- 工艺先进，技术成熟。
- 造型效率高，每小时可达110箱（含下芯时间）。
- 射砂效果好，型砂自垂直方向顶射加砂，彻底改善可能产生的阴影缺陷。
- 旋出下芯，安全系数高。
- 型砂厚度、硬度可调，控制面板设有铸型高度和压实压力选择开关，用户可灵活选择不同铸件下的铸型高度、压实压力，确保型砂的合理使用和适宜的铸型硬度。
- 模板更换方便快捷，只需要搬动而无需锁紧固定。
- 智能报障，发生故障时，控制面板上会显示故障号码、部位和内容，用户可轻松的发现故障并采取措。
- Advanced process, mature technology.
- High molding efficiency, reaching up to 110 boxes per hour (including core setting time).
- Excellent sand shooting effect, with sand added from the top vertically, thoroughly improving potential shadow defects.
- Secure core removal during lower box rotation.
- Adjustable sand thickness and hardness; the control panel includes switches for selecting mold height and compaction pressure. Users can flexibly adjust mold height and compaction pressure for different castings, ensuring optimal sand usage and suitable mold hardness.
- Convenient and quick template replacement, requiring only movement without the need for locking.
- Intelligent fault reporting; in case of a malfunction, the control panel displays the fault code, location, and details, allowing users to easily identify issues and take appropriate actions.



型号和参数 Model & Specifications

型号 Model	AMFIII06	AMFIII07
砂型尺寸(mm) Mold Size	610×508	700×600
砂型高度(mm) Mold Height	130~210	180~250
造型方式 Molding Process	顶部射砂+压实 Top Blow+Squeeze	顶部射砂+压实 Top Blow+Squeeze
造型速度(含28秒下芯时间) Molding Speed (Including 28 Seconds For Core Set)	35 sec/mold	41 sec/mold
*** 根据用户需求，砂箱尺寸可适当调整。 造型速度按照户外温度·气源·挤压压力等条件会变动。 The size of the sand box can be adjusted appropriately according to the user's demand. The moulding speed varies according to the outdoor temperature, air supply and extrusion pressure.		

Z42X 上下射砂造型机

Z42X Top & Under Aeration Sand Filling Molding Machine

上下射砂
Top & Bottom Aeration Sand Filling

滑出下芯
Sliding Core Setting

免挖地坑
Pit-Free Installation



上下射砂造型机采用双射桶结构，顶部和底部给上、下砂箱单独气流射砂，极大改善了一些深孔、结构复杂的铸件阴影面不够紧实的问题。

The Z42X molding machine utilizes dual shooting barrels to individually blow sand from the top and bottom, significantly improving the issue of insufficient compaction on shadow surfaces in deep-hole and complex structure castings.

型号和参数 Model & Specifications

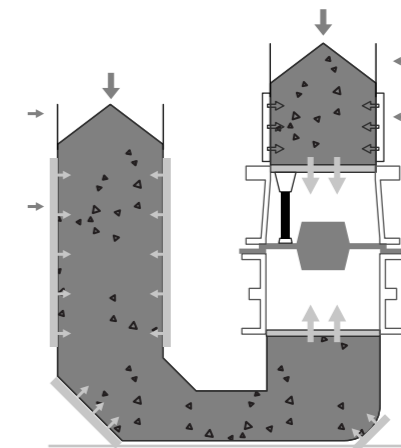
型号 model	Z426X	Z4265X	Z427X	Z428X	Z429X	Z4211X	Z4212X	Z4214X
砂型尺寸(mm) Mold Size	610×510	650×550	710×610	810×710	900×800	1100×1000	1200×1100	1400×1200
砂型高度(mm) Mold Height	上(up)180~260	上(up)180~260	上(up)180~260	上(up)180~260	上(up)260~300	上(up)260~330	上(up)260~330	上(up)260~330
	下(down)160~260	下(down)160~260	下(down)160~260	下(down)160~260	下(down)160~260	下(down)160~260	下(down)160~260	下(down)160~260
造型方式 Molding Process	上下射砂+压实 Top&Under Aeration sand fill+Squeeze	上下射砂+压实 Top&Under Aeration sand fill+Squeeze	上下射砂+压实 Top&Under Aeration sand fill+Squeeze	上下射砂+压实 Top&Under Aeration sand fill+Squeeze	上下射砂+压实 Top&Under Aeration sand fill+Squeeze	上下射砂+压实 Top&Under Aeration sand fill+Squeeze	上下射砂+压实 Top&Under Aeration sand fill+Squeeze	上下射砂+压实 Top&Under Aeration sand fill+Squeeze
可滑出下芯 Slide-out Flask	是/Y	是/Y	是/Y	是/Y	是/Y	是/Y	是/Y	是/Y
造型速度 Molding Speed	39sec/mold	39sec/mold	43 sec/mold	50 sec/mold	55 sec/mold	60 sec/mold	65 sec/mold	70 sec/mold

*** 根据用户需求，砂箱尺寸可适当调整。
The size of the sand box can be adjusted appropriately according to the user's demand.

造型速度按照户外温度·气源·挤压压力等条件会变动。
The moulding speed varies according to the outdoor temperature, air supply and extrusion pressure.

技术特点 Technical Features

- 速度快，最快能达到100箱每小时。
 - 滑出放砂芯更安全。
 - 滑出、不滑出可调可控，不放砂芯或者放小砂芯可调整成不滑出模式，速度更快。
 - 不需要挖地坑。
 - 全密封不漏气，不飞砂（射砂桶与喷嘴之间硬连接，没有任何缝隙）。
 - 射砂桶不会堵。
 - 型砂中有铁块和杂物也不会卡住机器。
 - 上箱表面无散落砂。
 - 支撑滑出下芯的滑出轨道，设计在机身内，设备运行时，没有任何零部件在机身外运动，确保安全。
- Fast operation, with speeds reaching up to 100 molds per hour.
 - Slide out the flask for safer core insertion.
 - Adjustable and controllable ejection options, allowing for non-ejection or the insertion of smaller cores to increase speed.
 - No need for pit excavation.
 - Fully sealed to prevent air leakage and sand spillage (the sand shooting bucket and nozzle are rigidly connected without any gaps).
 - The sand shooting bucket remains unblocked.
 - The machine remains unaffected even when iron pieces or debris are present in the molding sand.
 - There is no scattered sand on the upper box surface.



原理示意图

Z42 水平分型造型机

Z42 Series Flaskless Molding Machine

单射桶侧射水平分型脱箱造型机, 下芯方便、生产率高、结构紧凑, 经济性好。

Single-shot core-pulling horizontal parting flaskless molding machine, with convenient core removal, high productivity, compact structure, and good cost-effectiveness.



型号和参数 Model & Specifications

型号 Model	Z424	Z425	Z426	Z4265	Z427	Z428	Z429
砂型尺寸(mm) Mold Size	450×350	520×420	610×510	650×550	710×610	810×710	900×800
砂型高度(mm) Mold Height	上 (up)100~150	上 (up)130~180	上 (up)140~200	上 (up)150~220	上 (up)150~220	上 (up)180~260	上 (up)250~330
	下 (down)100~150	下 (down)130~180	下 (down)140~200	下 (down)150~220	下 (down)150~220	下 (down)180~260	下 (down)150~230
造型方式 Molding Process	侧面射砂+压实 Aeration sand fill+ Squeeze	侧面射砂+压实 Aeration sand fill+ Squeeze	侧面射砂+压实 Aeration sand fill+ Squeeze	侧面射砂+压实 Aeration sand fill+ Squeeze	侧面射砂+压实 Aeration sand fill+ Squeeze	侧面射砂+压实 Aeration sand fill+ Squeeze	侧面射砂+压实 Aeration sand fill+ Squeeze
造型速度 Molding Speed	33 sec/mold	27 sec/mold	28 sec/mold	29 sec/mold	30 sec/mold	55 sec/mold	55 sec/mold

*** 根据用户需求, 砂箱尺寸可适当调整。
The size of the sand box can be adjusted appropriately according to the user's demand.

造型速度按照户外温度·气源·挤压压力等条件会变动。
The moulding speed varies according to the outdoor temperature, air supply and extrusion pressure.

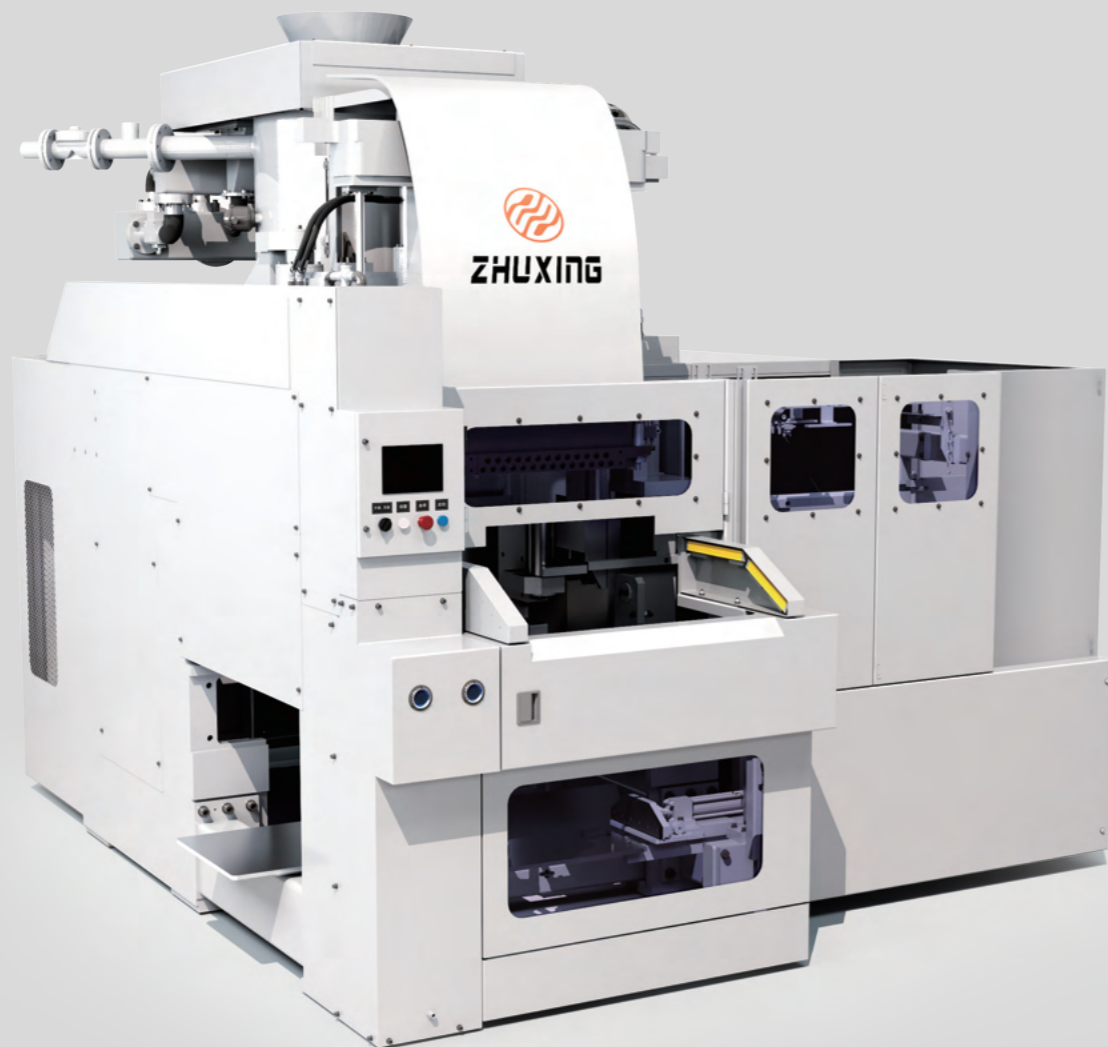
技术特点 Technical Features

- 速度快, 最快160箱每小时
 - 下芯空间大。
 - 设备稳定、功耗低、噪音低、寿命长。
 - 导柱集中润滑, 延长导柱使用寿命, 造型精度高。
 - 智能控制系统, 参数可储存, 使用方便, 维护简单。
- High speed, up to 160 boxes per hour.
 - Ample core-pulling space.
 - Stable operation, low power consumption, low noise, long service life.
 - Centralized lubrication of guide posts, prolonging their lifespan and ensuring high molding precision.
 - Intelligent control system, with stored parameters for easy operation and simple maintenance.

FBO 垂直射砂
水平分型造型机 (滑出式)

FBO Flaskless Molding Machine

- 垂直射砂
Top Blow Sand
- 滑出下芯
Slide out the flask to insert the core



FBO造型机将垂直射砂和水平分型完美地结合在一起,更在造型机贴近铸造工艺方面有大的改进,使高品质铸件的生产得到更全面的保证。适用于阀体、箱体、水泵、轮毂等各类复杂产品。

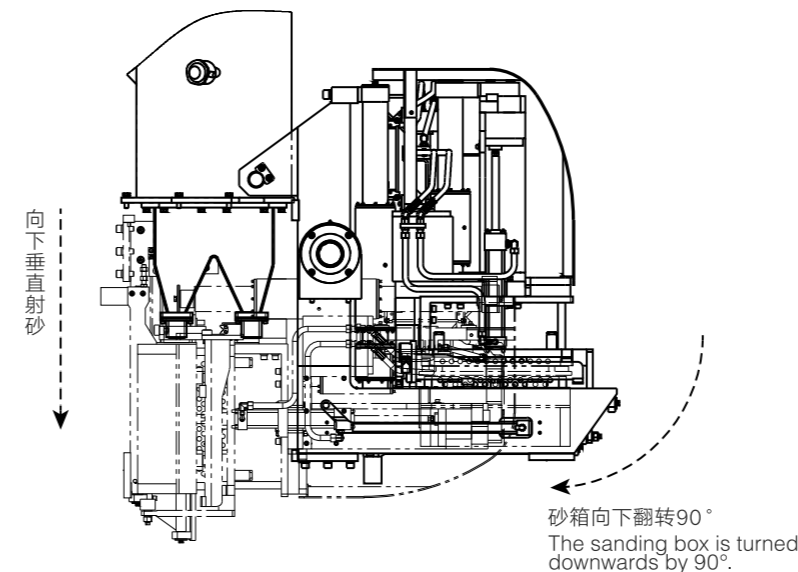
The FBO molding machine perfectly combines Top blow sand and horizontal parting, with significant advancements in molding technology closely aligned with casting processes, ensuring comprehensive production of high-quality castings. It is suitable for various complex products such as valve bodies, casings, water pumps, and wheel hubs.

型号和参数 Model & Specifications

型号 model	FBO-06	FBO-07	FBO-08
砂型尺寸(mm) Mold Size	610×508	700×600	810×710
砂型高度(mm) Mold Height (三级设置) (3-stage setting)	130~200	180~250	230~300
造型方式 Molding Process	顶部射砂+压实 Top Blow+Squeeze		
造型速度 Molding Speed (不含下芯时间) (excluding core set time)	133 molds/hour (27sec/mold)	100molds/hour (36sec/mold)	80molds/hour (45sec/mold)
*** 根据用户需求,砂箱尺寸可适当调整。 造型速度按照户外温度·气源·挤压压力等条件会变动。 The size of the sand box can be adjusted appropriately according to the user's demand. The moulding speed varies according to the outdoor temperature, air supply and extrusion pressure.			

技术特点 Technical Features

- 自上而下的垂直射砂方式使砂型紧实、均匀
- 设备结构紧凑,将大量复杂、精密的部件紧密的结合,节约占地面积。
- 下箱滑出,下芯安全、方便。
- 顶部加砂方式扩大了适应型砂性能范围,简单型砂也可以做出高精度的砂型。
- The top-down Top blow sand method ensures compact and uniform sand molds.
- The equipment has a compact structure, tightly integrating numerous complex and precise components, thereby saving floor space.
- Slide-out flask ensures safe and convenient core handling.
- The Top blow sand method expands the adaptability to different sand properties, allowing even simple sand types to produce high-precision molds.



自动化浇注线

Flaskless Molding line



技术特点 Technical Features

- 和造型机组成自动化生产线, 自动套箱、自动压铁、线上运行、地面无散落砂。
- 定位精准、液压缓冲。
- 机脚采用螺栓固定, 在地基发生沉降后, 可轻松调整水平。
- Forming an automated production line with molding machines, featuring automatic box closing, automatic iron pressing, online operation, and sand-free ground.
- Accurate positioning, hydraulic buffering.
- Machine legs secured with bolts, allowing easy leveling adjustment after foundation settlement.

智能打磨机 Intelligent Grinder

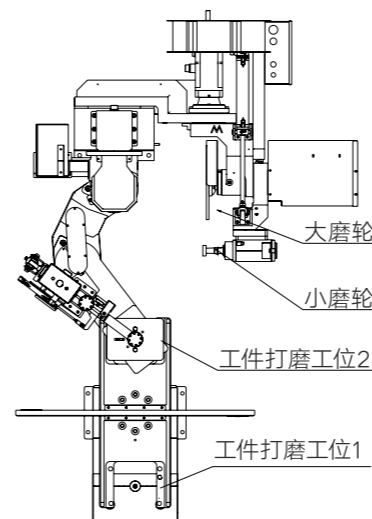
双工位全自动打磨机,可对铸、锻件的各种残留毛边及浇、冒口进行多方面、高精度的自动打磨;适用于各类铸件。
适用35Kg以下,直径500mm以内铸件

Double-station grinder capable of high-precision automatic grinding of various residual burrs, gates, and risers on castings and forgings; suitable for all types of castings.
Suitable for castings up to 35kg and diameters within 500mm.



型号和参数 Model & Specifications

工位 Work stations	双工位 Two-station
最大工件尺寸 Maximum workpiece size	φ500mm × H300mm
最大工件重量 Maximum workpiece weight	35kg
砂轮尺寸 Grinding wheel size	φ355mm×φ80mm×T12mm
旋转角度 Rotation angel	130°
总功率 Total power	22kw
主研磨电机功率 Power of the main grinding motor	9.4kw
小研磨电机功率 Secondary grinding motor	3kw
机器重量 Machine weight	2600kg
机器尺寸 Machine's size	L3060mm×W2100mm×H2650mm



双工位打磨效率更高

技术特点 Technical Features

- 1人可操作3台设备,节省劳动力;
- 进口元器件,可靠性高;
- 自研中文操作系统,示教、编程简单,功能完善;
- 7轴设计,铸件外沿、内孔、平面、斜面、毛刺、合模线、流道残留均可打磨;
- 双工位旋转工作台,打磨效率高,工件换装安全、方便;
- 双磨轮设计,大小匹配,内孔外沿,轻松打磨;
- 采用高刚性金刚石砂轮片,超耐用,省耗材;
- 全密封设计、车间无粉尘飞扬,工作环境舒适,更环保;
- 智能打磨,普工即可操作,不用再找专业打磨工;
- 打磨质量稳定,避免人工打磨对铸件的损伤;
- 结构紧凑、占地面积小。

- One operator can handle 3 machines, saving labor.
- Imported components ensure high reliability.
- In-house developed Chinese operating system for easy teaching, programming, and comprehensive functionality.
- 7-axis design allows grinding of casting outer diameters, internal holes, flat surfaces, angles, burrs, parting lines, and runner residuals.
- Dual-station rotating worktable for high grinding efficiency with safe and convenient workpiece exchange.
- Dual-wheel design matches sizes for easy grinding of internal and external edges.
- High-rigidity diamond grinding wheels are highly durable and reduce material consumption.
- Fully sealed design ensures no dust emission in the workshop, providing a comfortable and environmentally friendly working environment.
- Intelligent grinding enables operation by general workers without the need for specialized grinding skills.
- Ensures stable grinding quality, avoiding damage to castings caused by manual grinding.
- Compact structure with a small footprint .

我们的服务 Our Services

耐心细致的售前咨询

Patient and Meticulous Pre-Sales Consultation

- 周到、及时、细致地为用户提供专业的技术咨询。想用户之所想，急用户之所急，为您提供最合适的产品选型。
- We provide thorough, timely, and professional technical consultation to our users. We think from the user's perspective, address their urgent needs, and offer the most suitable product selection.

贯穿全流程的售后保障

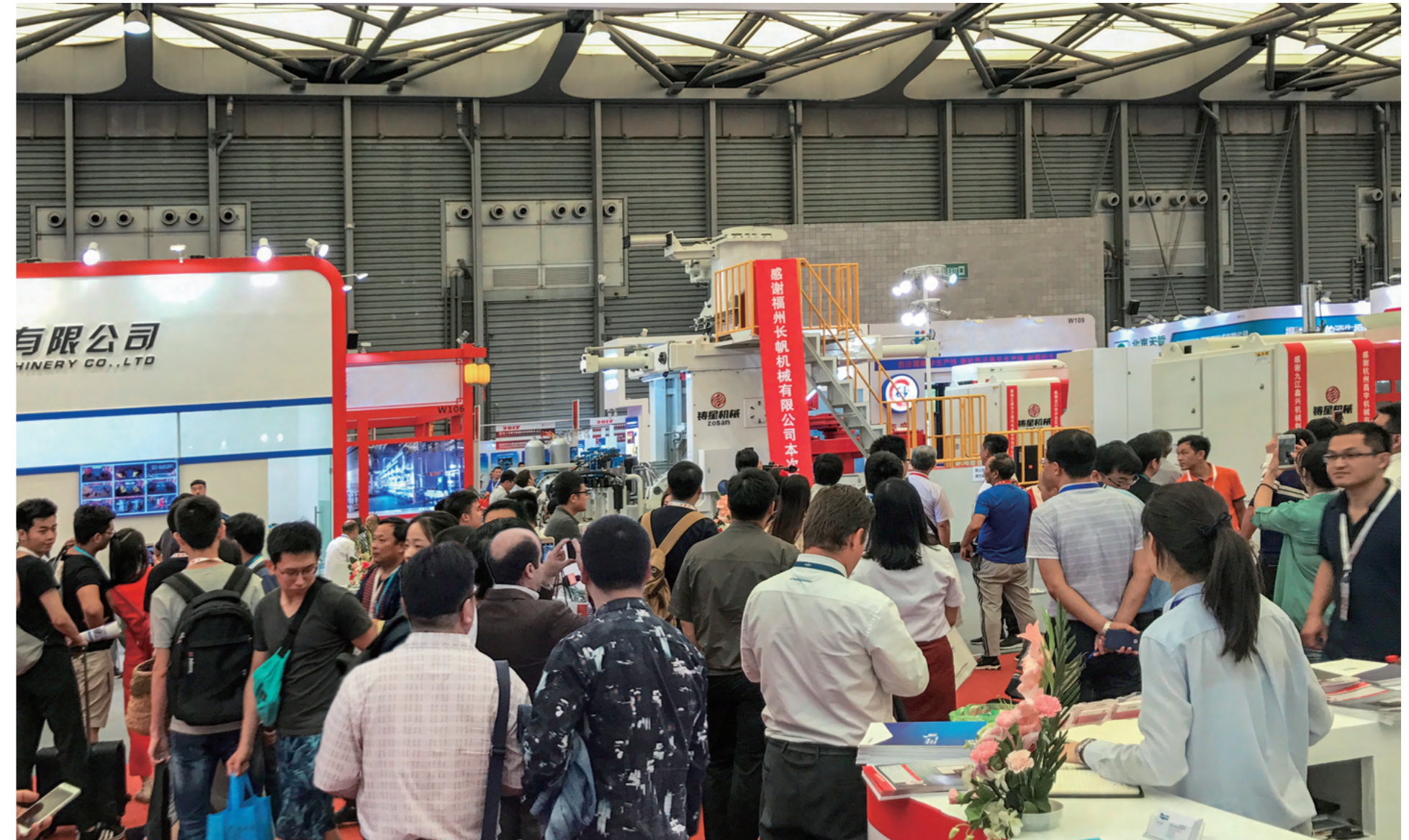
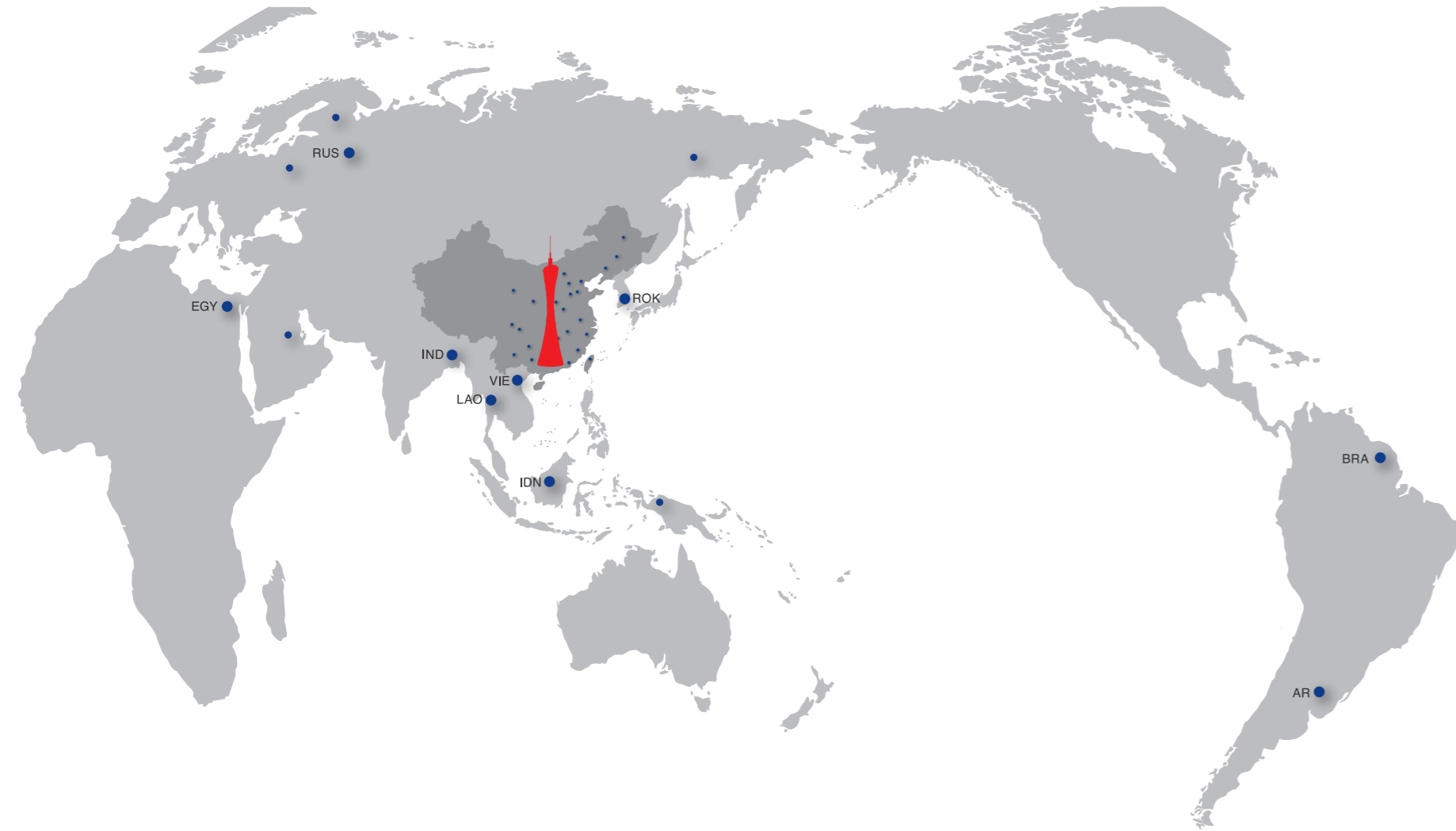
Comprehensive After-Sales Support

- 独具特色的岗前培训，让您的操作人员从一开始就具有专业水准。
- 7×24小时保障，通过电话、网络视频第一时间协助排除故障。
- 配有专车的售后办事处，0.5小时的超快响应速度，服务就在您身边。
- 无论是中国区域，还是海外区域，我们都能提供周到、完善的售后保障。
- Unique pre-job training ensures that your operators have professional standards from the start.
- 7x24 hour coverage, first time assistance in troubleshooting via phone and webcam.
- After-sales offices equipped with dedicated vehicles, offering a rapid response time of just 0.5 hours, ensuring service is always nearby.
- Whether in China or overseas, we provide thorough and comprehensive after-sales support.



服务就在身边
Services At Your Fingertips

客户分布 Client Distribution



不仅国内数千家铸造企业使用铸星产品, 巴西、印度尼西亚、韩国、越南、泰国、孟加拉、埃及和中国台湾等国家及地区的铸造企业也大量采用铸星产品。